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ASSEMBLE 002-02-011 AT THIS LEVEL

820-03-469-KIT
DAMPER SHAFT ASSY

TORQUE:
55±5 IN.LB.

4 COMPRESS DAMPER SHAFT 3IN BEFORE SEALING DAMPER

038-01-073
Retaining Ring: Wire [.280 OD X .024 CS] SS

210-22-920
Compression Adjust Coupler, F-S, FIT4

029-08-068
Seals: O-Ring [3.0MM ID x 1.5MM CS] Metric, N-70, Static

820-05-399-KIT
TOPCAP ASSY

TORQUE:
55±5 IN.LB.

207-11-106
PRESSURE TUBE

Fully Extended Total Length
21.0in +/- 0.2in

039-00-243
Spring: Detent [.138 TLG X .087 OD X 48 lb/in] SS

010-01-012
Air Valve Parts: Ball [Ø 0.1094] E52100 Grade 25 Steel, Chrome

GREASE:
THIN LAYER
OF SLICK HONEY ON BALL

ASSEMBLE THESE PARTS AFTER OIL FILL 4

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TITLE
**2017 34 Factory
Series FIT4 Cart Assy**

SIZE DWG. NO.

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PLOT SCALE | .00:1

SHEET 1 OF 1

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